# DATA SHEET: CROSS TECH BALACLAVA BUFF®

#### **GENERAL DESCRIPTION**

- Comfortable and windproof balaclava that combines a fleece layer, a Windstopper® fabric and a Thermo Fastwick fabric that offers an optimal protection to the entire head from cold and windy conditions and in extreme cold environments like vertical woks or static tasks.
- Maintains body temperature in cold weather.
- Small laser perforations around the ear area and around the mouth, and a nose hole that allow to hearing and having easy breathing.
- Suitable for wearing under a helmet.
- Available in two sizes: S/M (53-57 cm) and L/XL (58-62 cm).

## **KEY FEATURES**







# DIMENSIONS

29 cm



THERMO FASTWICK



46 cm

**POLAR FLEECE** 

# FABRIC COMPOSITION

Material:	
POLYESTER	100%
Structure:	
Weft Knitting	

PACKAGING





### TECHNICAL DATASHEET



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Properties:



Mass per unit area:

UNE-EN 12127:1998 309 g/m<sup>2</sup> ±5%

Air permeability:

UNE-EN ISO 9237:1996 2,29 mm/s ±10%

Thermal Resistance (RCT):

ISO 11092: 2014  $0,0567 \text{ m}^2\text{K/W} \pm 10\%$ 

Water Vapour Resistance (RET):

ISO 11092: 2014 10,25 m<sup>2</sup>Pa/W ±10%

Determination of breaking Strength and elongation:

UNE-EN ISO 13934-1:2013

Average Load (N) Average Elongation (%) Lengthwise  $760 \pm 10\%$  Lengthwise  $82 \pm 10\%$  Crosswise  $390 \pm 10\%$  Crosswise  $173 \pm 10\%$ 

Determination of dimensional change in domestic washing and drying:

UNE-EN ISO 5077:2008 + ERRATUM:2008

Washing procedure 3M (Ta= $40 \pm 3^{\circ}$ C) according to ISO 6330:2012 Lengthwise  $\pm 3 \%$  Crosswise  $\le 3 \%$ 

Resistance to pilling (Cara externa) (martindale, 2000 cycles):

Scale from 1 to 5 in which 1 is "Very severe pilling" and 5 is "No pilling".

Resistance to pilling (Cara interna) (martindale, 2000 cycles):

UNE-EN ISO12945-2:2001 4-5

Scale from 1 to 5 in which 1 is "Very severe pilling" and 5 is "No pilling".

<u>Determination of the abrasion resistance of fabrics:</u>

UNE-EN ISO 12947-2:1999/AC:2006

UNE-EN IS012945-2:2001

Testing pressure: 9kPa >100000 cycles

Until the first yarn broken

Fastness rates:

Colour fastness to domestic and commercial laundering

UNE-EN ISO 105-C06:2010 5

Colour fastness to perspiration (Alkaline & Acid):

UNE-EN ISO 105-E04:2013 5

Colour fastness to rubbing (Dry & Wet)

UNE-EN ISO 105-X12:2003 4-5

Colour fastness to sea water

UNE-EN ISO 105-E02:1996 5

(Fastness rates in a scale from 1 to 5 in which 1 is "Poor behaviour" and 5 is "Good behaviour".)

Colour fastness to artificial light

UNE-EN ISO 105-B02:2013 method 2 3-4

(Fastness to artifical light rates in a scale from 1 to 8 in which 1 is "Very poor" and 8 is "Excelent".)



## TECHNICAL DATASHEET



## Properties: THERMO FASTWICK

Mass per unit area: UNE-EN 12127:1998	172 g/m² ±5%
Air permeability: UNE-EN ISO 9237:1996	1175,35 mm/s ±10%
Thermal Resistance (RCT): ISO 11092: 2014	0,0267 m <sup>2</sup> K/W ±10%
Water Vapour Resistance (RET): ISO 11092: 2014	3,04 m²Pa/W ±10%
Determination of breaking Strength and elongation: UNE-EN ISO 13934-1:2013	
Average Load (N) Lengthwise $650 \pm 10\%$ Crosswise $320 \pm 10\%$	Average Elongation (%) Lengthwise 117 ±10% Crosswise 185 ±10%
Determination of dimensional change in domestic washing and drying:  UNE-EN ISO 5077:2008 + ERRATUM:2008  Washing procedure 3M (Ta=40 ±3°C) according to ISO 6330:2012  Lengthwise ±3 % Crosswise ±3%	
Resistance to pilling (martindale, 2000 cycles): UNE-EN ISO12945-2:2001 Scale from 1 to 5 in which 1 is "Very severe pilling" and 5 is "No pilling".	5
Determination of the abrasion resistance of fabrics:  UNE-EN ISO 12947-2:1999/AC:2006  Testing pressure: 9kPa  Until the first yarn broken	>100000 cycles
Fastness rates: Colour fastness to domestic and commercial laundering UNE-EN ISO 105-C06:2010	4-5
Colour fastness to perspiration (Alkaline & Acid): UNE-EN ISO 105-E04:2013	4-5
Colour fastness to rubbing (Dry & Wet) UNE-EN ISO 105-X12:2003	4-5
Colour fastness to sea water UNE-EN ISO 105-E02:1996	4-5
(Fastness rates in a scale from 1 to 5 in which 1 is "Poor behaviour" and 5 is "Good behaviour".) Colour fastness to artificial light UNE-EN ISO 105-B02:2013 method 2	4-5

(Fastness to artifical light rates in a scale from 1 to 8 in which 1 is "Very poor" and 8 is "Excelent".)



## TECHNICAL DATASHEET



Properties: POLAR FLEECE

Mass per unit area: UNE-EN 12127:1998	220 g/m² ±5%
<u>Air permeability:</u> UNE-EN ISO 9237:1996	1163,82 mm/s ±10%
Thermal Resistance (RCT): ISO 11092: 2014	0,0850 m <sup>2</sup> K/W ±10%
Water Vapour Resistance (RET): ISO 11092: 2014	8,38 m²Pa/W ±10%
Determination of breaking Strength and elongation: UNE-EN ISO 13934-1:2013	
Average Load (N) Lengthwise $120 \pm 10\%$ Crosswise $78 \pm 10\%$	Average Elongation (%) Lengthwise 80 ±10% Crosswise 144 ±10%
Determination of dimensional change in domestic washing and drying:  UNE-EN ISO 5077:2008 + ERRATUM:2008  Washing procedure 3M (Ta=40 ±3°C) according to ISO 6330:2012  Lengthwise ±3 % Crosswise ±3 %	
Resistance to pilling (martindale, 2000 cycles): UNE-EN ISO12945-2:2001 Scale from 1 to 5 in which 1 is "Very severe pilling" and 5 is "No pilling".	2-3
Determination of the abrasion resistance of fabrics:  UNE-EN ISO 12947-2:1999/AC:2006  Testing pressure: 9kPa  Until the first yarn broken	min. 42.500 cycles
Fastness rates: Colour fastness to domestic and commercial laundering UNE-EN ISO 105-C06:2010	5
Colour fastness to perspiration (Alkaline & Acid): UNE-EN ISO 105-E04:2013	5
Colour fastness to rubbing (Dry & Wet) UNE-EN ISO 105-X12:2003	4-5
Colour fastness to sea water UNE-EN ISO 105-E02:1996	5
(Fastness rates in a scale from 1 to 5 in which 1 is "Poor behaviour" and 5 is "Good behaviour".)  Colour fastness to artificial light  UNE-EN ISO 105-B02:2013 method 2	3-4

(Fastness to artifical light rates in a scale from 1 to 8 in which 1 is "Very poor" and 8 is "Excelent".)