DECLARATION OF PERFORMANCE

DoP: 0127

for fischer High-Performance Anchor FH II, FH II-I (Metal anchors for use in concrete (heavy-duty type)) – **EN**

1. Unique identification code of the product-type: **DoP: 0127**

2. Intended use/es: **Post-installed fastening in cracked or uncracked concrete, see appendix, especially Annexes B 1 to B 6**

3. Manufacturer: **fischerwerke GmbH & Co. KG, Klaus-Fischer-Straße 1, 72178 Waldachtal, Germany**

4. Authorised representative: **--**

5. System/s of AVCP: **1**

6. European Assessment Document: **EAD 330232-00-0601**

   European Technical Assessment: **ETA-07/0025; 2018-08-28**

   Technical Assessment Body: **DIBt**

   Notified body/ies: **1343 – MPA Darmstadt**

7. Declared performance/s:

Mechanical resistance and stability (BWR 1),

- **Characteristic resistance to tension load (static and quasi-static loading): See appendix, especially Annexes C 1 and C 2**
- **Characteristic resistance to shear load (static and quasi-static loading): See appendix, especially Annexes C 3 and C 4**
- **Displacements (static and quasi-static loading): See appendix, especially Annexes C 9 and C 10**
- **Characteristic resistance and displacements for seismic performance categories C 1 and C 2: See appendix, especially Annexes C 7, C 8 and C 10**

Safety in case of fire (BWR 2)

- **Reaction to fire: Anchorages satisfy requirements for Class A 1**
- **Resistance to fire: See appendix, especially Annexes C 5 and C 6**

8. Appropriate Technical Documentation and/or Specific Technical Documentation: ---

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Andreas Bucher, Dipl.-Ing.

Wolfgang Hengesbach, Dipl.-Ing., Dipl.-Wirtsch.-Ing.

Tumlingen, 2018-09-11

- This DoP has been prepared in different languages. In case there is a dispute on the interpretation the english version shall always prevail.
- The Appendix includes voluntary and complementary information in English language exceeding the (language-neutrally specified) legal requirements.

Specific Part

1 Technical description of the product

The fischer High-Performance Anchor FH II, FH II-I is an anchor made of galvanised steel (sizes with external diameter 10, 12, 15, 18, 24, 28 and 32, sizes with internal thread 12/M6 I, 12/M8 I, 15/M10 I and 15/M12 I) or stainless steel (sizes with external diameter 10, 12, 15, 18 and 24, sizes with internal thread 12/M6 I, 12/M8 I, 15/M10 I and 15/M12 I) which is placed into a drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 1 and C 2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 3 and C 4
Displacements (static and quasi-static loading)	See Annex C 9 and C 10
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C 7, C 8 and C 10

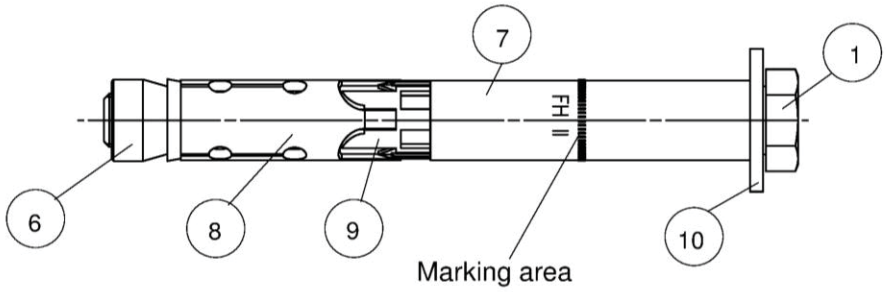
3.2 Safety in case of fire (BWR 2)

Essential characteristics	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 5 and C 6

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-00-0601 the applicable European legal act is: [96/582/EC].

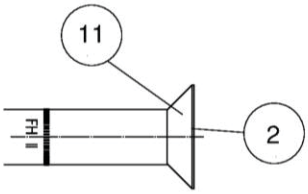
The system to be applied is: 1



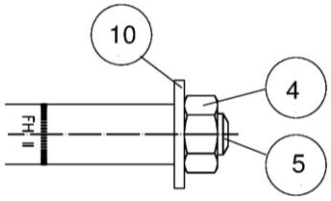
Type hexagon screw **S**
FH II 10 - 32 S
FH II 10 - 24 S A4

Product label, example: FH II 15/25 A4

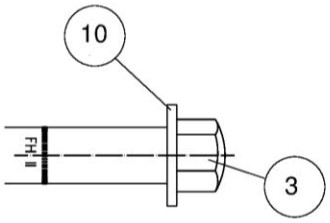
Brand
Type of fastener
Identification A4
Nominal drill hole diameter/max. thickness of fixture (t_{fix})



Type countersunk screw **SK**
FH II 10 - 18 SK
FH II 10 - 18 SK A4

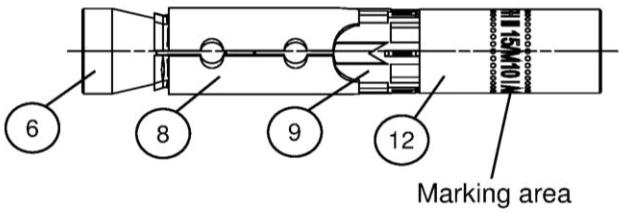


Type hexagon nut **B**
FH II 10 - 32 B
FH II 10 - 24 B A4



Type cap nut **H**
FH II 10 - 24 H
FH II 10 - 24 H A4

1	Hexagon screw	5	Threaded rod	9	Plastic sleeve
2	Countersunk screw	6	Cone nut	10	Washer
3	Cap nut	7	Distance sleeve	11	Conical washer
4	Hexagon nut	8	Expansion sleeve	12	Internal thread socket



Type internal threaded anchor I
FH II 12 M6-I or M8-I
FH II 15 M10-I or M12-I

Product label, example: FH II 12/M8-I A4

Brand
Type of fastener
Identification A4
Nominal drill hole diameter / size of internal thread

(Fig. not to scaled)

fischer High-Performance Anchor FH II, FH II-I

Product description
Anchor types FH II, FH II A4, FH II-I, FH II-I A4

Annex A 1

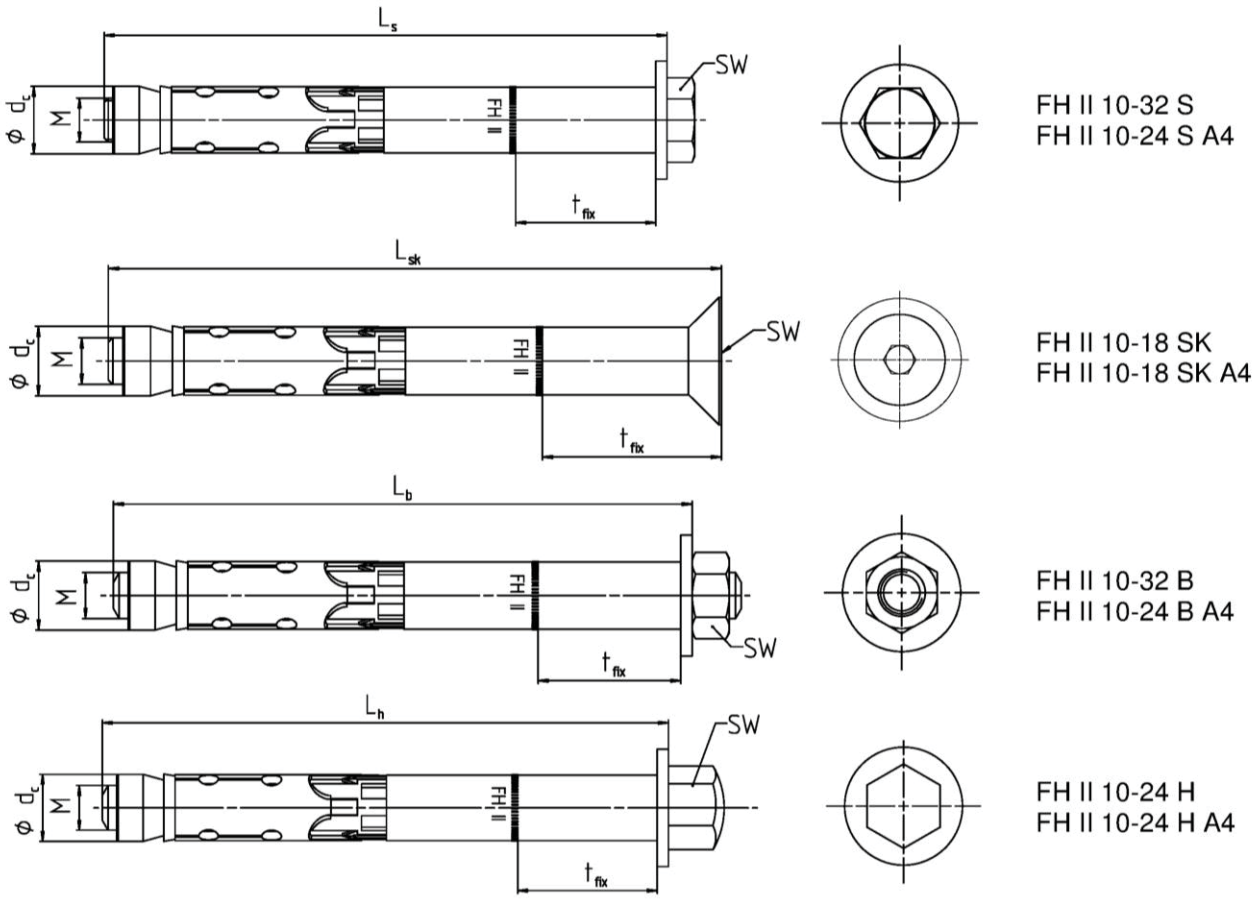


Table A2.1: Dimensions [mm] FH II and FH II A4

Anchor type			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Thread		M	6	8	10	12	16	20	24
Diameter cone nut		d_c	10	12	14,8	17,8	23,7	27,5	31,5
Wrench size SW	FH II-S, -B		10	13	17	19	24	30	36
	FH II-SK[1)]		4	5	6	8	-		
	FH II-S, -B		13	17	17	19	24	-	
	FH II-S A4, -B A4, -H A4		10	13	17	19	24	-	
	FH II-SK A4[1)]		4	5	6	8	-		
t_{fix} FH II-S, -B, -H + FH II-S A4, -B A4, -H A4		min	0	0	0	0	0	0	0
t_{fix} FH II-SK + FH II-SK A4 [2)]		min	5	6	6	8	-	-	-
Length of screw / bolt	L_s, L_h, L_b (- t_{fix})	≥	49	74	89	99	124	149	174
Length of countersunk screw	L_{sk} (- t_{fix})	≥	54	79	95	107	-		

[1)] Internal hexagon
[2)] The influence of the thickness of fixture to the characteristic resistance for shear loads, steel failure without lever arm is taken into account, see tables C3.1, C7.1 and C8.1

(Fig. not to scaled)

fischer High-Performance Anchor FH II, FH II-I

Product description
Anchor types and dimensions FH II, FH II A4

Annex A 2

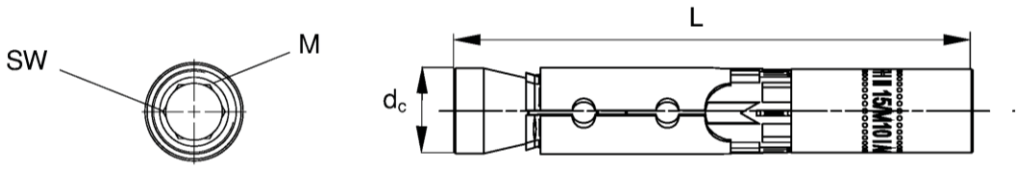


Table A3.1: Anchor Dimensions [mm] FH II-I and FH II-I A4

Anchor type FH II-I, FH II-I A4		**FH II 12/M6 I**	**FH II 12/M8 I**	**FH II 15/M10 I**	**FH II 15/M12 I**
Thread	M	6	8	10	12
Diameter cone nut	d_c	12	12	14,8	14,8
Wrench size internal hexagon	SW	6	8	6	8
Anchor length	L	77,5	77,5	90	90

Table A3.2: Material FH II and FH II A4

No.	Designation	FH II	FH II A4
1	Hexagon screw	Steel class 8.8; EN ISO 898-1:2013 [1)]	Class 80 EN ISO 3506:2010
2	Countersunk screw	Steel class 8.8; EN ISO 898-1:2013 [1)]	
3	Cap nut	Steel class 8 [1)]	
4	Hexagon nut	Steel class 8 [1)]	
5	Threaded rod	Steel $f_{uk} \geq 800$ N/mm²; $f_{yk} \geq 640$ N/mm² [1)]	Steel $f_{uk} \geq 800$ N/mm²; $f_{yk} \geq 640$ N/mm²
6	Cone nut	Steel EN 10277:2008 [1)]	Class 80, EN ISO 3506:2010
7	Distance sleeve	Steel EN 10305:2016 [1)]	EN 10088:2014
8	Expansion sleeve	Steel EN 10139:2016/ EN 10277:2008 [1)]	EN 10088:2014
9	Plastic sleeve	ABS (plastic)	
10	Washer	Steel EN 10139:2016 [1)]	EN 10088:2014
11	Conical washer	Steel EN 10277:2008 [1)]	EN 10088:2014

[1)] Galvanised according to EN ISO 4042:2001, ≥ 5 µm

Table A3.3: Material FH II-I and FH II-I A4

No.	Designation	FH II-I	FH II-I A4
6	Cone nut	Steel EN 10277:2008 [1)]	Strength class ≥ 70 EN ISO 3506:2010
8	Expansion sleeve	Steel EN 10139:2016 / EN 10277:2008 [1)]	EN 10088:2014
9	Plastic sleeve	ABS (plastic)	
12	Internal thread bolt	Steel EN 10277:2008 [1)] $f_{uk} \geq 750$ N/mm², $f_{yk} \geq 600$ N/mm²	EN 10088:2014 $f_{uk} \geq 750$ N/mm², $f_{yk} \geq 600$ N/mm²
Requirements for fixing elements		Steel strength class 5.8, 6.8 or 8.8 EN ISO 898-1:2013 [1)]	Steel strength class A50, A70 or A80 EN ISO 3506:2010 1.4362, 1.4401, 1.4404, 1.4571, 1.4529

[1)] Galvanised according to EN ISO 4042:2001, ≥ 5 µm

fischer High-Performance Anchor FH II, FH II-I

Product description
Anchor types and dimensions FH II-I, FH II I-A4
Materials

Annex A 3

Specifications of intended use

Anchorages subject to:

Size		10	12	15	18	24	28	32
High Performance Anchor	FH II			✓				
	FH II A4						-	
High Performance Anchor FH II-I, FH II-I A4		-		✓		-		
Static and quasi-static loads								
Cracked and uncracked concrete					✓			
Fire exposure								
Seismic performance category	C1 FH II	-			✓			
	C1 FH II A4				✓		-	
	C2 FH II				✓			
	C2 FH II A4				✓		-	

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres (cracked or uncracked) according to EN 206:2013
- Strength classes C20/25 to C50/60 according to EN 206-1:2013

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (FH II, FH II A4, FH II-I, FH II-I A4)
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal conditions, if no particular aggressive conditions exist (FH II A4, FH II-I A4)

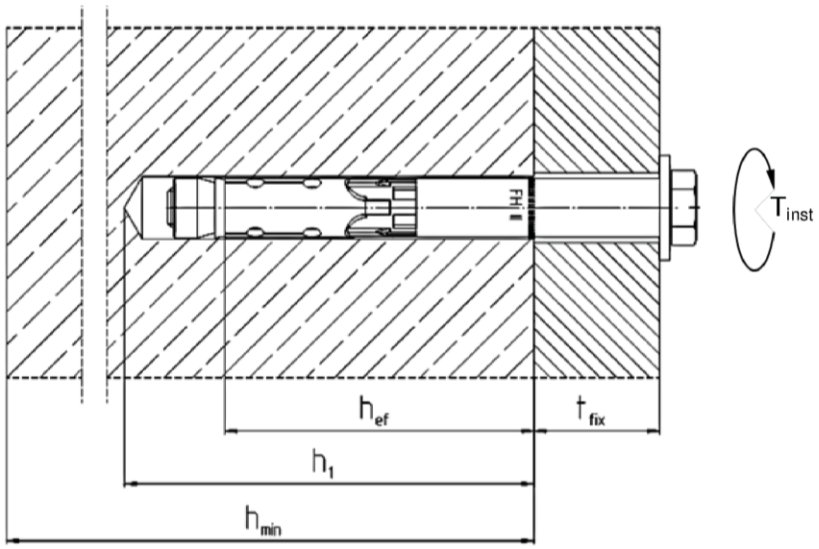
  Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

Design:

- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Design of fastenings according to FprEN 1992-4: 2016 and EOTA Technical Report TR 055

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Hammer or hollow drilling according to Annex B5 and B6
- In case of aborted hole: New hole must be drilled at a minimum distance of twice the depth of the aborted hole or closer, if the hole is filled with a high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load



h_{ef} = Effective embedment depth
t_{fix} = Thickness of the fixture
h_1 = Depth of drill hole to deepest point
h_{min} = Minimum thickness of concrete member
T_{inst} = Required setting torque

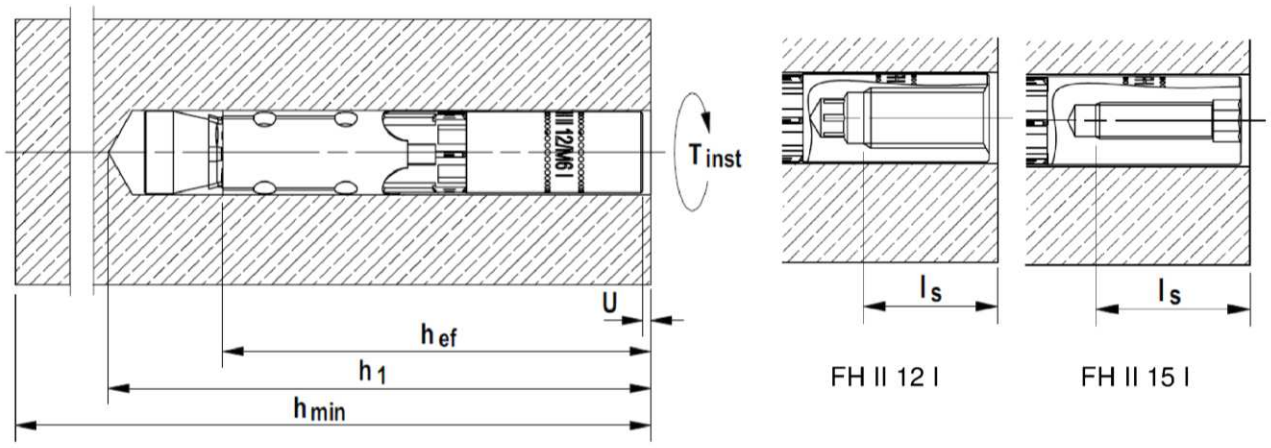
Table B2.1: Installation parameters FH II and FH II A4

Anchor type FH II-S,-SK,-B,-H and FH II-S A4, FH II-SK A4, FH II-B A4, FH II H A4			**FH II 10**	**FH II 12**	**FH II 15**	**FH II 18**	**FH II 24**	**FH II 28**	**FH II 32**
Nominal drill hole diameter	d_0	[mm]	10	12	15	18	24	28	32
Maximum diameter of drill bit	$d_{cut} \leq$	[mm]	10,45	12,50	15,50	18,50	24,55	28,55	32,70
Depth of drill hole to deepest	$h_1 \geq$	[mm]	55	80	90	105	125	155	180
Diameter of clearance hole	$d_f \leq$	[mm]	12	14	17	20	26	31	35
Diameter of counter sunk	FH II-SK	[mm]	18	22	25	32	-		
Depth of counter sunk, 90°	FH II-SK A4	[mm]	5,0	5,8	5,8	8,0			
Required setting torque	FH II-S	T_{inst} [Nm]	10	22,5	40	80	160	180	200
	FH II-B			17,5	38		120	180	200
	FH II-H			22,5	40		90	-	
	FH II-SK						-		
	FH II-S A4, FH II-B A4 FH II-H A4		15	25	40	100	160	-	
	FH II-SK A4		10				-		

fischer High-Performance Anchor FH II, FH II-I

Intended use
Installation parameters FH II, FH II A4

Annex B 2



h_{ef} = Effective embedment depth
h_1 = Depth of drill hole to deepest point
h_{min} = Minimum thickness of conrete member
T_{inst} = Required setting torque
U = Required gap after torqueing
l_s = Screw-in depth

Table B3.1: Installation parameters FH II-I and FH II-I A4

Anchor type FH II-I and FH II-I A4				**FH II 12/M6 I**	**FH II 12/M8 I**	**FH II 15/M10 I**	**FH II 15/M12 I**
Nominal drill hole diameter	d_0			12		15	
Maximum bit diameter	d_{cut}	≤		12,50		15,50	
Depth of drill hole	h_1	≥	[mm]	85		95	
Diameter of clearance hole	d_f	≤		7	9	12	14
Required gap after torquing[1)]	U			3 - 5			
Required setting torque[1)]	T_{inst}		[Nm]	15		25	
Minimum screw-in depth	l_s	≥	[mm]	11 + U	13 + U	10 + U	12 + U
Maximum screw-in depth	l_s	≤		20 + U			
Maximum torque on fixture in combination with screws and threaded rods strength class ≥ 5.8 resp. ≥ A50	max T_{fix}		[Nm]	3	8	15	20

[1)] At least one of the requirements concerning the gap U or the required setting torque T_{inst} have to be fulfilled

fischer High-Performance Anchor FH II, FH II-I

Intended use
Installation parameters FH II-I, FH II-I A4

Annex B 3

Table B4.1: Minimum thickness of concrete member, minimum spacing and minimum edge distances FH II, FH II A4

Anchor type FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4			**FH II 10**	**FH II 12**	**FH II 15**	**FH II 18**	**FH II 24**	**FH II 28**	**FH II 32**
Minimum thickness of concrete member	h_{min}	[mm]	80	120	140	160	200	250	300
Minimum spacing, cracked concrete	s_{min}	[mm]	40	50	60	70	80	100	120
	for c ≥		40	80	120	140	180	200	260
Minimum edge distance, cracked concrete	c_{min}		40	50	60	70	80	100	120
	for s ≥		40	80	120	160	200	220	280
Minimum spacing, uncracked concrete	s_{min}	[mm]	40	60	70	80	100	120	160
	for c ≥		70	100	100	160	200	220	360
Minimum edge distance, uncracked concrete	c_{min}		40	60	70	80	100	120	180
	for s ≥		70	100	140	200	220	240	380

Intermediate values may be calculated by linear interpolation

Table B4.2: Minimum thickness of concrete member, minimum spacing and minimum edge distances FH II-I, FH II-I A4

Anchor type FH II-I and FH II-I A4			**FH II 12/M6 I FH II 12/M8 I**	**FH II 15/M10 I FH II 15/M12 I**
Minimum thickness of concrete member	h_{min}	[mm]	125	150
Minimum spacing, cracked concrete	s_{min}	[mm]	50	60
	for c ≥		80	120
Minimum edge distance, cracked concrete	c_{min}		50	60
	for s ≥		80	120
Minimum spacing, uncracked concrete	s_{min}	[mm]	60	70
	for c ≥		100	100
Minimum edge distance, uncracked concrete	c_{min}		60	70
	for s ≥		100	140

Intermediate values may be calculated by linear interpolation.

Table B4.3: Minimum spacings and minimum edge distances of anchors under **fire exposure** for tension and shear loads

Anchor type			FH II 10	FH II 12 FH II 12-I	FH II 15 FH II 15-I	FH II 18	FH II 24	FH II 28	FH II 32
Spacing	$s_{cr,N,fi}$	[mm]	$4x\ h_{ef}$						
	$s_{min,fi}$		40	50	60	70	80	100	120
Edge distance	$c_{cr,N,fi}$		$2 \times h_{ef}$						
	$c_{min,fi}$		$c_{min,fi} = 2 \times h_{ef}$, for fire exposure from more than one side $c_{min,fi} \geq 300$ mm						

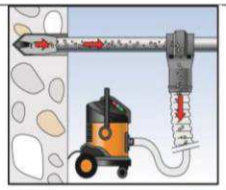
fischer High-Performance Anchor FH II, FH II-I

Annex B 4

Intended use
Minimum thickness of concrete member, minimum spacings and min. edge distances
Minimum spacings and minimum edge distances of anchors under fire exposure

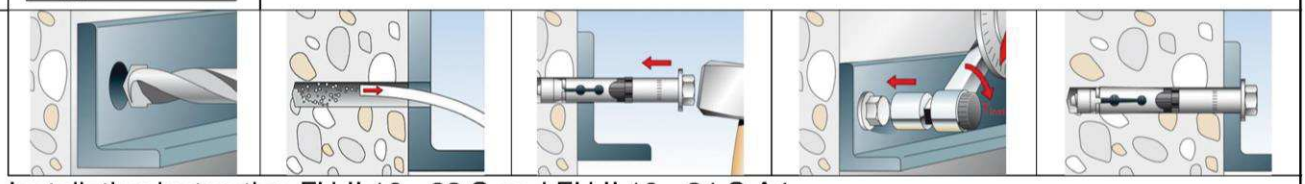
Installation instruction for the fischer High-Performance anchor
FH II 10 - FH II 32 and FH II 10 A4 - FH II 24 A4

Hollow drilling

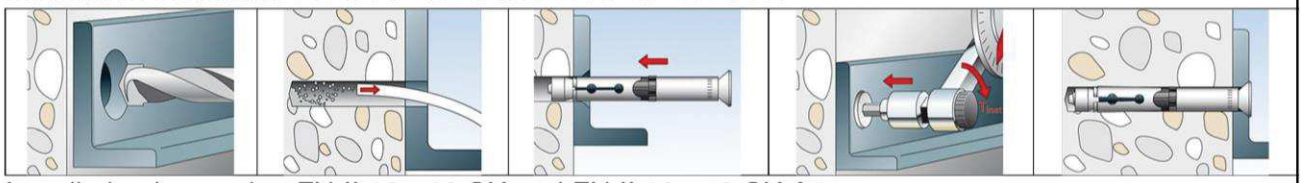


Continue with step 3, 4 and 5

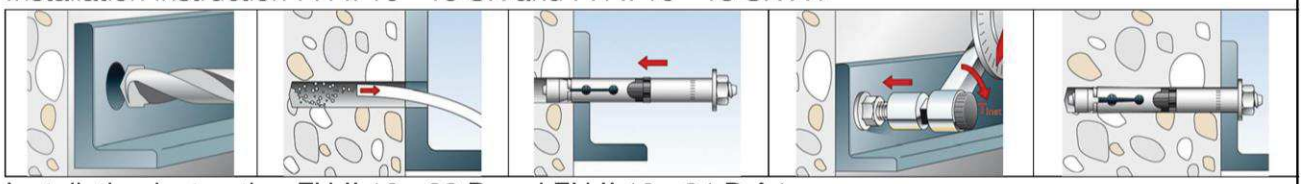
Hammer drilling



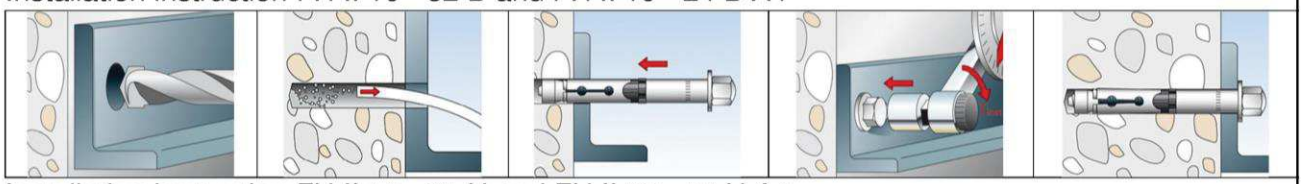
Installation instruction FH II 10 - 32 S and FH II 10 - 24 S A4



Installation instruction FH II 10 - 18 SK and FH II 10 - 18 SK A4



Installation instruction FH II 10 - 32 B and FH II 10 - 24 B A4



Installation instruction FH II 10 - 24 H and FH II 10 - 24 H A4

Step	1	2	3	4	5

Step	Description	
1	Create drill hole with hammer drill	Create drill hole with hollow drill and vacuum cleaner
2	Clean the hole	-
3	Set the fastener	
4	Apply T_{inst}	
5	Installed fastener	

Types of drill bits

Hammer drill

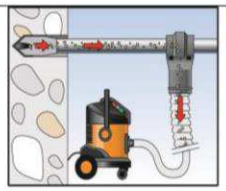
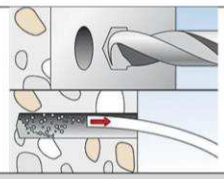
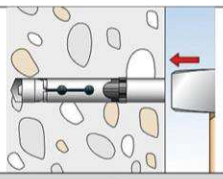
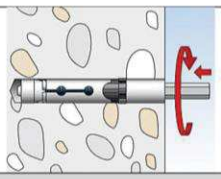
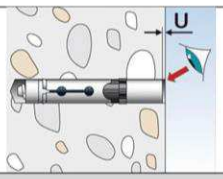
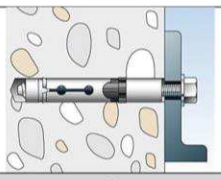
Hollow drill 

fischer High-Performance Anchor FH II, FH II-I

Intended use
Installation instructions FH II, FH II A4

Annex B 5

Installation instruction for the fischer High-Performance anchor internal thread
FH II-I and FH II-I A4

Hollow drilling		Continue with step 2, 3, and 4			
Hammer drilling					
Step	1	2	3		4

Step	Description	
1	Create drill hole with hammer drill, clean drill hole	Create drill hole with hollow drill and vacuum cleaner
2	Hammering in the anchor flushed with the surface of the concrete	
3	Tighten the anchor. The included hexagon bit in the package should be used. Other tightening methods are allowed. Tighten the anchor in the concrete until the gap U is 3 - 5 mm or the required setting torque T_{inst} is reached. Only one of the above requirements has to be fulfilled.	
4	Attach the fixture and use a suitable screw or anchor rod. The length of the screw or anchor rod should be determined depending on the thickness of fixture t_{fix}, admissible tolerances, and available thread length $l_{s,max}$ and $l_{s,min}$ including the gap U. Tighten the screw with the torque ≤ max T_{fix} (max T_{fix} see table B3.1)	

Types of drill bits	
Hammer drill	
Hollow drill	

fischer High-Performance Anchor FH II, FH II-I	**Annex B 6**
Intended use Installation instructions FH II-I, FH II-I A4	

Table C1.1: Performance characteristics of **tension resistance** under static and quasi-static loads **for FH II and FH II A4**

Anchor type FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28[3]	FH II 32[3]
Steel failure									
FH II	$N_{Rk,s}$	[kN]	16,1	29,3	46,4	67,4	125,3	195,8	282,0
FH II A4-B, -H	$N_{Rk,s}$	[kN]	16,1	29,3	46,4	67,4	125,3	-	
Partial factor for steel failure	γ_{Ms} [1]	[-]	1,5						
FH II A4-S,-SK	$N_{Rk,s}$	[kN]	16,1	29,3	46,4	67,4	125,3	-	
Partial factor for steel failure	γ_{Ms} [1]	[-]	1,6						
Pullout failure									
Characteristic resistance in cracked concrete C20/25 FH II and FH II A4	$N_{Rk,p}$	[kN]	7,5	12	16	25	[2]		
Characteristic resistance in uncracked concrete C20/25 FH II			[2]						
Characteristic resistance in uncracked concrete C20/25 FH II A4			[2]	20	[2]			–	
Increasing factors for $N_{Rk,p}$ for cracked and uncracked concrete	ψ_c	C25/30	1,12						
		C30/37	1,22						
		C35/45	1,32						
		C40/50	1,41						
		C45/55	1,50						
		C50/60	1,58						
Robustness factor	γ_{inst}	[-]	1,0						
Concrete cone failure and splitting failure									
Effective embedment depth	h_{ef}	[mm]	40	60	70	80	100	125	150
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7[4]						
Factor for uncracked concrete	$k_{ucr,N}$		11,0[4]						
Spacing	$s_{cr,N}$	[mm]	120	180	210	240	300	375	450
Edge distance	$c_{cr,N}$		60	90	105	120	150	187,5	225
Spacing (splitting)	$s_{cr,sp}$		190	300	320	340	380	480	570
Edge distance (splitting)	$c_{cr,sp}$		95	150	160	170	190	240	285

[1] In absence of other national regulations
[2] Pullout failure not relevant
[3] Only valid for zinc-plated version
[4] Based on concrete strength as cylinder strength

Table C2.1: Performance characteristics of **tension resistance** under static and quasi-static loads **for FH II-I and FH II-I A4**

Anchor type FH II-I and FH II-I A4				FH II 12/M6 I	FH II 12/M8 I	FH II 15/M10 I	FH II 15/M12 I
Steel failure							
Anchor in combination with screw / threaded rod of galvanised steel complying with DIN EN ISO 898							
Strength class 5.8	$N_{Rk,s}$	[kN]		10	19	29	43
Strength class 6.8	$N_{Rk,s}$	[kN]		12	23	35	44
Strength class 8.8	$N_{Rk,s}$	[kN]		16	27	44	44
Partial factor for steel failure	γ_{Ms} [1]	[-]		1,5			
Anchor in combination with screw / threaded rod of stainless steel complying with DIN EN ISO 3506							
Screw/thread strength class A50	$N_{Rk,s}$	[kN]		10	19	29	43
Partial factor for steel failure	γ_{Ms} [1]	[-]		2,86			
Screw/thread strength class A70	$N_{Rk,s}$	[kN]		14	26	41	54
Partial factor for steel failure	γ_{Ms} [1]	[-]		1,87			
Screw/thread strength class A80	$N_{Rk,s}$	[kN]		16	29	46	46
Partial factor for steel failure	γ_{Ms} [1]	[-]		1,60			
Pullout failure							
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]		9		12	
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]		20		[2]	
Increasing factors for $N_{Rk,p}$ for cracked and uncracked concrete	ψ_c		C25/30	1,12			
			C30/37	1,22			
			C35/45	1,32			
			C40/50	1,41			
			C45/55	1,50			
			C50/60	1,58			
Robustness factor	γ_{inst}	[-]		1,0			
Concrete cone failure and splitting failure							
Effective embedment depth	h_{ef}	[mm]		60		70	
Factor for cracked concrete	$k_{cr,N}$	[-]		7,7 [3]			
Factor for uncracked concrete	$k_{ucr,N}$	[-]		11,0 [3]			
Spacing	$s_{cr,N}$	[mm]		180		210	
Edge distance	$c_{cr,N}$	[mm]		90		105	
Spacing (splitting)	$s_{cr,sp}$	[mm]		300		320	
Edge distance (splitting)	$c_{cr,sp}$	[mm]		150		160	

[1] In absence of other national regulations
[2] Pullout failure is not decisive
[3] Based on concrete strength as cylinder strength

Table C3.1: Performance characteristics of **shear resistance** for **FH II and FH II A4** under static and quasi-static loads

Anchor type FH II-S, -SK, -B, -H and FH II-S A4, -SK A4, -B A4, -H A4			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28[3]	FH II 32[3]
Steel failure without lever arm									
FH II-S,	$V^0_{Rk,s}$	[kN]	18,0	33,0	59,0	76,0	146,0	176,4	217,0
FH II-B,-H	$V^0_{Rk,s}$	[kN]	16,0	27,2	42,8	61,9	119,0	148,8	169,0
FH II-SK	t_{fix}[2]	[mm]	≥ 10		≥ 15		-		
	$V^0_{Rk,s}$	[kN]	18,0	33,0	59,0	76,0			
	t_{fix}[2]	[mm]	< 10		< 15				
	$V^0_{Rk,s}$	[kN]	8,0	14,0	23,0	34,0			
Partial factor for steel failure	γ_{Ms}[1]	[-]	1,25						
Factor for ductility	k_7		1,0						
FH II-S A4	$V^0_{Rk,s}$	[kN]	18,0	33,0	59,0	76,0	146,0	-	
Partial factor for steel failure	γ_{Ms}[1]	[-]	1,33						
FH II-B A4,-H A4	$V^0_{Rk,s}$	[kN]	16,0	27,2	42,8	61,9	119,0	-	
Partial factor for steel failure	γ_{Ms}[1]	[-]	1,25						
FH II-SK A4	t_{fix}[2]	[mm]	≥ 10		≥ 15		-		
	$V^0_{Rk,s}$	[kN]	18,0	33,0	59,0	76,0			
	t_{fix}[2]	[mm]	< 10		< 15				
	$V^0_{Rk,s}$	[kN]	8,0	14,0	23,0	34,0			
Partial factor for steel failure	γ_{Ms}[1]	[-]	1,33						
Factor for ductility	k_7		1,0						
Steel failure with lever arm and concrete pryout failure									
Characteristic bending resistance FH II	$M^0_{Rk,s}$	[Nm]	12	30	60	105	266	518	896
Partial factor for steel failure	γ_{Ms}[1]	[-]	1,25						
Characteristic bending resistance FH II A4	$M^0_{Rk,s}$	[Nm]	12	30	60	105	266	-	
Partial factor for steel failure -B,-H	γ_{Ms}[1]	[-]	1,25						
Partial factor for steel failure -S,-SK	γ_{Ms}[1]	[-]	1,33						
Factor for pryout failure	k_8	[-]	1,0	2,0					
Concrete edge failure									
Effective embedment depth for calculation	l_f =	[mm]	h_{ef}						
Outside diameter of a fastener	d_{nom}		10	12	15	18	24	28	32

[1] In absence of other national regulations
[2] The thickness of the fixture has influence to the characteristic resistance for shear loads, steel failure without lever arm
[3] Only valid for zinc-plated version

Table C4.1: Performance characteristics of **shear resistance** for **FH II-I and FH II-I A4** under static and quasi-static loads

Anchor type FH II-I and FH II-I A4			FH II 12/M6 I	FH II 12/M8 I	FH II 15/M10 I	FH II 15/M12 I
Steel failure without lever arm						
Anchor in combination with screw / threaded rod of galvanised steel complying with DIN EN ISO 898:2013						
Strength class 5.8	$V^0_{Rk,s}$	[kN]	5	9	15	21
Strength class 6.8	$V^0_{Rk,s}$	[kN]	6	11	18	24
Strength class 8.8	$V^0_{Rk,s}$	[kN]	8	14	23	24
Partial factor for steel failure	γ_{Ms} [1]	[-]	1,25			
Factor for ductility	k_7	[-]	1,0			
Anchor in combination with screw / threaded rod of stainless steel complying with DIN EN ISO 3506:2010						
Strength class A50	$V^0_{Rk,s}$	[kN]	5	9	15	21
Partial factor for steel failure	γ_{Ms} [1]	[-]	2,38			
Strength class A70	$V^0_{Rk,s}$	[kN]	7	13	20	30
Partial factor for steel failure	γ_{Ms} [1]	[-]	1,56			
Strength class A80	$V^0_{Rk,s}$	[kN]	8	15	23	32
Partial factor for steel failure	γ_{Ms} [1]	[-]	1,33			
Factor for ductility	k_7	[-]	1,0			
Steel failure with lever arm and concrete pryout failure						
Anchor in combination with screw / threaded rod of galvanised steel complying with DIN EN ISO 898:2013						
Strength class 5.8	$M^0_{Rk,s}$	[Nm]	8	19	37	65
Strength class 6.8	$M^0_{Rk,s}$	[Nm]	9	23	44	78
Strength class 8.8	$M^0_{Rk,s}$	[Nm]	12	30	60	105
Partial factor for steel failure	γ_{Ms} [1]	[-]	1,25			
Factor for ductility	k_7	[-]	1,0			
Anchor in combination with screw / threaded rod of stainless steel complying with DIN EN ISO 3506:2010						
Strength class A50	$M^0_{Rk,s}$	[Nm]	8	19	37	65
Partial factor for steel failure	γ_{Ms} [1]	[-]	2,38			
Strength class A70	$M^0_{Rk,s}$	[Nm]	11	26	52	92
Partial factor for steel failure	γ_{Ms} [1]	[-]	1,56			
Strength class A80	$M^0_{Rk,s}$	[Nm]	12	30	60	105
Partial factor for steel failure	γ_{Ms} [1]	[-]	1,33			
Factor for ductility	k_7	[-]	1,0			
Factor for pryout failure	k_8	[-]	2,0			
Concrete edge failure						
Effective embedment depth for calculation	$l_f =$	[mm]	h_{ef}			
Outside diameter of fastener	d_{nom}	[mm]	12		15	

[1] In absence of other national regulations

Table C5.1: Performance characteristics of **tension resistance** under **fire exposure**

Anchor type		R30			R60		
		$N_{Rk,s,fi,30}$ [kN]	$N_{Rk,p,fi,30}$ [kN]	$N^0_{Rk,c,fi,30}$ [kN]	$N_{Rk,s,fi,60}$ [kN]	$N_{Rk,p,fi,60}$ [kN]	$N^0_{Rk,c,fi,60}$ [kN]
FH II 10, FH II 10 A4		0,2	1,8	1,8	0,2	1,8	1,8
FH II 12, FH II 12 A4		2,0	3,0	5,0	1,3	3,0	5,0
FH II 15, FH II 15 A4		3,2	4,0	7,4	2,3	4,0	7,4
FH II 18, FH II 18 A4		4,8	6,3	10,3	3,9	6,3	10,3
FH II 24, FH II 24 A4		8,9	9,0	18,0	7,3	9,0	18,0
FH II 28		13,9	12,6	31,4	11,3	12,6	31,4
FH II 32		20,0	16,5	49,6	16,3	16,5	49,6
FH II 12/M6-I,	5.8, A50[1]	0,1	2,3	5,0	0,1	2,3	5,0
FH II 12/M6-I A4	8.8, A70, A80[1) 2)]	0,2			0,2		
FH II 12/M8-I,	5.8, A50[1]	1,3			0,8		
FH II 12/M8-I A4	8.8, A70, A80[1) 2)]	2,0			1,3		
FH II 15/M10-I,	5.8, A50[1]	2,0	3,0	7,4	1,4	3,0	7,4
FH II 15/M10-I A4	8.8, A70, A80[1) 2)]	3,2			2,3		
FH II 15/M12-I,	5.8/A50[1]	3,0			2,4		
FH II 15/M12-I A4	8.8, A70, A80[1) 2)]	4,8			3,9		

Anchor type		R90			R120		
		$N_{Rk,s,fi,90}$ [kN]	$N_{Rk,p,fi,90}$ [kN]	$N^0_{Rk,c,fi,90}$ [kN]	$N_{Rk,s,fi,120}$ [kN]	$N_{Rk,p,fi,120}$ [kN]	$N^0_{Rk,c,fi,120}$ [kN]
FH II 10, FH II 10 A4		0,1	1,8	1,8	0,1	1,5	1,5
FH II 12, FH II 12 A4		0,6	3,0	5,0	0,2	2,4	4,0
FH II 15, FH II 15 A4		1,4	4,0	7,4	1,0	3,2	5,9
FH II 18, FH II 18 A4		3,0	6,3	10,3	2,6	5,0	8,2
FH II 24, FH II 24 A4		5,6	9,0	18,0	4,8	7,2	14,4
FH II 28		8,8	12,6	31,4	7,5	10,1	25,2
FH II 32		12,6	16,5	49,6	10,8	13,2	39,7
FH II 12/M6-I,	5.8, A50[1]	0,1	2,3	5,0	0,1	1,8	4,0
FH II 12/M6-I A4	8.8, A70, A80[1) 2)]	0,1			0,1		
FH II 12/M8-I,	5.8, A50[1]	0,4			0,1		
FH II 12/M8-I A4	8.8, A70, A80[1) 2)]	0,6			0,2		
FH II 15/M10-I,	5.8, A50[1]	0,9	3,0	7,4	0,6	2,4	5,9
FH II 15/M10-I A4	8.8, A70, A80[1) 2)]	1,4			1,0		
FH II 15/M12-I,	5.8/A50[1]	1,9			1,6		
FH II 15/M12-I A4	8.8, A70, A80[1) 2)]	3,0			2,6		

[1] Intermediate values by linear interpolation
[2] In combination with screw / threaded rod strength class 8.8, A70, A80

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended

Table C6.1: Performance characteristics of **shear resistance** under **fire exposure**

Anchor type		R30		R60	
		$V_{Rk,s,fi,30}$ [kN]	$M^0_{Rk,s,fi,30}$ [Nm]	$V_{Rk,s,fi,60}$ [kN]	$M^0_{Rk,s,fi,60}$ [Nm]
FH II 10, FH II 10 A4		0,3	0	0,3	0
FH II 12, FH II 12 A4		2,0	2	1,3	1
FH II 15, FH II 15 A4		3,2	4	2,3	3
FH II 18, FH II 18 A4		4,8	7	3,9	6
FH II 24, FH II 24 A4		8,9	19	7,3	15
FH II 28		13,9	37	11,3	30
FH II 32		20,0	64	16,3	52
FH II 12/M6 I,	5.8, A50[1)]	0,2	0	0,2	0
FH II 12/M6 I A4	8.8, A70, A80[1) 2)]	0,3	0	0,3	0
FH II 12/M8 I,	5.8, A50[1)]	1,3	1	0,8	1
FH II 12/M8-I A4	8.8, A70, A80[1) 2)]	2,0	2	1,3	1
FH II 15/M10 I,	5.8, A50[1)]	2,0	3	1,4	2
FH II 15/M10-I A4	8.8, A70, A80[1) 2)]	3,2	4	2,3	3
FH II 15/M12-I,	5.8/A50[1)]	3,0	4	2,4	4
FH II 15/M12-I A4	8.8, A70, A80[1) 2)]	4,8	7	3,9	6

Anchor type		R90		R120	
		$V_{Rk,s,fi,90}$ [kN]	$M^0_{Rk,s,fi,90}$ [Nm]	$V_{Rk,s,fi,120}$ [kN]	$M^0_{Rk,s,fi,120}$ [Nm]
FH II 10, FH II 10 A4		0,2	0	0,1	0
FH II 12, FH II 12 A4		0,6	1	0,2	0
FH II 15, FH II 15 A4		1,4	2	1,0	1
FH II 18, FH II 18 A4		3,0	5	2,6	4
FH II 24, FH II 24 A4		5,6	12	4,8	10
FH II 28		8,8	23	7,5	20
FH II 32		12,6	40	10,8	34
FH II 12/M6-I,	5.8, A50[1)]	0,1	0	0,1	0
FH II 12/M6-I A4	8.8, A70, A80[1) 2)]	0,2	0	0,1	0
FH II 12/M8-I,	5.8, A50[1)]	0,4	1	0,1	0
FH II 12/M8-I A4	8.8, A70, A80[1) 2)]	0,6	1	0,2	0
FH II 15/M10 I,	5.8, A50[1)]	0,9	2	0,6	1
FH II 15/M10-I A4	8.8, A70, A80[1) 2)]	1,4	3	1,0	1
FH II 15/M12 I,	5.8/A50[1)]	1,9	4	1,6	3
FH II 15/M12-I A4	8.8, A70, A80[1) 2)]	3,0	6	2,6	4

[1)] Intermediate values by linear interpolation
[2)] In combination with screw / threaded rod strength class 8.8, A70, A80

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended

Table C7.1: Performance characteristics of **tension and shear resistance** for **seismic performance category C1** for FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4

Anchor type FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4				FH II 12	FH II 15	FH II 18	FH II 24	FH II 28[3]	FH II 32[3]
Steel failure									
Characteristic resistance of tension load C1	FH II-S,-SK,-B,-H -B A4, -H A4	$N_{Rk,s,C1}$	[kN]	29,3	46,4	67,4	125,3	195,8	282,0
		$\gamma_{Ms,C1}$[1]	[-]	1,5					
	FH II-S A4,-SK A4 -B A4, -H A4	$N_{Rk,s,C1}$	[kN]	29,3	46,4	67,4	125,3	-	
		$\gamma_{Ms,C1}$[1]	[-]	1,6					
Pullout failure									
Characteristic resistance of tension load in cracked concrete C1		$N_{Rk,P,C1}$	[kN]	12,0	16,0	25,0	36,0	50,3	66,1
		$\gamma_{Mp,C1}$[1]	[-]	1,5					
Steel failure without lever arm									
Characteristic resistance of shear load C1									
FH II-S		$V^0_{Rk,s,C1}$	[kN]	25,0	41,0	60,0	123,0	141,0	200,0
FH II-B,-H				17,0	30,0	46,0	103,0	117,0	169,0
FH II-SK		t_{fix}[2]	[mm]	≥ 10	≥ 15		-		
		$V_{Rk,s,C1}$	[kN]	25,0	41,0	60,0			
		t_{fix}[2]	[mm]	< 10	< 15				
		$V_{Rk,s,C1}$	[kN]	11,0	16,0	27,0			
Partial factor for steel failure		$\gamma_{Ms,C1}$[1]	[-]	1,25					
FH II-S A4		$V_{Rk,s,C1}$	[kN]	25,0	41,0	60,0	123,0	-	
Partial factor for steel failure		$\gamma_{Ms,C1}$[1]	[-]	1,33					
FH II-B A4,-H A4		$V_{Rk,s,C1}$	[kN]	17,0	30,0	46,0	103,0	-	
Partial factor for steel failure		$\gamma_{Ms,C1}$[1]	[-]	1,25					
FH II-SK A4		t_{fix}[2]	[mm]	≥ 10	≥ 15		-		
		$V_{Rk,s,C1}$	[kN]	25,0	41,0	60,0			
		t_{fix}[2]	[mm]	< 10	< 15				
		$V_{Rk,s,C1}$	[kN]	11,0	16,0	27,0			
Partial factor for steel failure		$\gamma_{Ms,C1}$[1]	[-]	1,33					
Factor for annular gap		α_{gap}		0,50					

[1] In absence of other national regulations
[2] The thickness of the fixture has influence to the characteristic resistance for shear loads, steel failure without lever arm
[3] Only valid for zinc-plated version

Table C8.1: Performance characteristics of **tension and shear resistance** for **seismic performance category C2** for FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4

Anchor type FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4				FH II 12	FH II 15	FH II 18	FH II 24	FH II 28[3]	FH II 32[3]
Steel failure									
Characteristic resistance of tension load C2	FH II-S,-SK,-B,-H -B A4, -H A4	$N_{Rk,s,C2}$	[kN]	29,3	46,4	67,4	125,3	195,8	
		$\gamma_{Ms,C2}$[1]	[-]	1,5					
	FH II-S A4,-SK A4	$N_{Rk,s,C2}$	[kN]	29,3	46,4	67,4	125,3	-	
		$\gamma_{Ms,C2}$[1]	[-]	1,6					
Pullout failure									
Characteristic resistance of tension load in cracked concrete C2		$N_{Rk,P,C2}$	[kN]	6,2	11,3	21,8	43,0	65,9	
		$\gamma_{Mp,C2}$[1]	[-]	1,5					
Steel failure without lever arm									
Characteristic resistance of shear load C2									
FH II-S		$V_{Rk,s,C2}$	[kN]	14,7	28,9	41,0	100,7		
FH II-B,-H				9,8	20,9	34,1	61,9	67,2	
FH II-SK		t_{fix}[2]	[mm]	≥ 10	≥ 15		-		
		$V_{Rk,s,C2}$	[kN]	14,8	23,3	33,8			
		t_{fix}[2]	[mm]	< 10	< 15				
		$V_{Rk,s,C2}$	[kN]	6,3	9,1	15,1			
Partial factor for steel failure		$\gamma_{Ms,C2}$[1]	[-]	1,25					
FH II-S A4		$V_{Rk,s,C2}$	[kN]	14,7	28,9	41,0	100,7	-	
Partial factor for steel failure		$\gamma_{Ms,C2}$[1]	[-]	1,33					
FH II-B A4,-H A4		$V_{Rk,s,C2}$	[kN]	9,8	20,9	34,1	61,9	-	
Partial factor for steel failure		$\gamma_{Ms,C2}$[1]	[-]	1,25					
FH II-SK A4		t_{fix}[2]	[mm]	≥ 10	≥ 15		-		
		$V_{Rk,s,C2}$	[kN]	14,8	23,3	33,8			
		t_{fix}[2]	[mm]	< 10	< 15				
		$V_{Rk,s,C2}$	[kN]	6,3	9,1	15,1			
Partial factor for steel failure		$\gamma_{Ms,C2}$[1]	[-]	1,33					
Factor for annular gap		α_{gap}		0,50					

[1] In absence of other national regulations
[2] The thickness of the fixture has influence to the characteristic resistance for shear loads, steel failure without lever arm
[3] Only valid for zinc-plated version

Table C9.1: Displacements under static and quasi static **tension loads** for FH II and FH II A4

Anchor type FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Tension load cracked concrete	N	[kN]	3,6	5,7	7,6	11,9	17,1	24,0	31,5
Corresponding displacements	δ_{N0}	[mm]	1,0	1,0	1,0	1,0	1,0	0,7	0,7
	$\delta_{N\infty}$		1,7	1,6	1,6	1,6	1,8	1,3	1,1
Tension load uncracked concrete	N	[kN]	6,0	11,2	14,1	17,2	24,0	33,6	44,2
Corresponding displacements	δ_{N0}	[mm]	0,6	1,0	1,0	1,0	1,0	0,3	0,3
	$\delta_{N\infty}$		1,7	1,6	1,6	1,6	1,8	1,3	1,1

Table C9.2: Displacements under static and quasi static **tension loads** for FH II-I and FH II-I A4

Anchor type FH II-I and FH II-I A4			FH II 12/M6 I FH II 12/M8 I	FH II 15/M10 I FH II 15/M12 I
Tension load cracked concrete	N	[kN]	4,3	5,7
Tension load uncracked concrete			9,5	14,1
Corresponding displacements	δ_{N0}	[mm]	1,7	1,9
	$\delta_{N\infty}$		2,2	2,9

Table C9.3: Displacements under static and quasi static **shear loads** for FH II-S and -SK

Anchor type FH II-S and FH II-SK			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Shear load in cracked and uncracked concrete	V	[kN]	10,3	18,9	33,7	43,4	83,4	99,4	124,0
Corresponding displacements	δ_{V0}	[mm]	2,4	2,7	4,4	5,0	7,0	6,0	8,0
	$\delta_{V\infty}$		3,6	4,1	6,6	7,5	10,5	9,0	12,0

Table C9.4: Displacements under static and quasi static **shear loads** for FH II-B and -H

Anchor type FH II-B and FH II-H			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Shear load in cracked and uncracked concrete	V	[kN]	8,9	15,4	23,4	35,4	68,0	83,4	96,6
Corresponding displacements	δ_{V0}	[mm]	2,2	2,3	3,0	5,0	7,0	5,0	5,0
	$\delta_{V\infty}$		3,3	3,5	4,5	7,5	10,5	7,5	7,5

Table C10.1: Displacements under static and quasi static **shear loads** for FH II-S A4, FH II-SK A4, FH II-B A4 and FH II-H A4

Anchor type FH II-S A4, -SK A4, -B A4, -H A4			FH II 10	FH II 12	FH II 15	FH II 18	FH II 24
Shear load in cracked and uncracked concrete	V	[kN]	10,3	16,0	24,6	37,7	68,0
Corresponding displacements	δ_{V0}	[mm]	3,5	3,5	3,7	5,7	9,0
	$\delta_{V\infty}$		5,3	5,3	5,6	8,6	13,5

Table C10.2: Displacements under static and quasi static **shear loads** for FH II-I and FH II-I A4

Anchor type: FH II-I and FH II-I A4			FH II 12/M6 I	FH II 12/M8 I	FH II 15/M10 I	FH II 15/M12 I
Shear load in cracked and uncracked concrete	V	[kN]	4,6	8,3	13,3	13,7
Corresponding displacements	δ_{V0}	[mm]	2,6	2,6	2,2	2,2
	$\delta_{V\infty}$		3,9	3,9	3,3	3,3

Table C10.3: Displacements under **tension loads** for **seismic performance category C2** for FH II and FH II A4

Anchor type FH II-S,-SK,-B,-H and FH II-S A4,-SK A4,-B A4,-H A4			FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Displacement DLS	$\delta_{N,C2\ (DLS)}$	[mm]	1,55	2,63	2,04	4,26	3,06	
Displacement ULS	$\delta_{N,C2\ (ULS)}$		8,71	11,07	7,30	11,70	11,44	

Table C10.4: Displacements under **shear loads** for **seismic performance category C2** for FH II and FH II A4

Anchor type FH II-S,-SK and FH II-S A4,-SK A4			FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Displacement DLS	$\delta_{V,C2\ (DLS)}$	[mm]	3,53	4,18	4,67	5,59	4,79	
Displacement ULS	$\delta_{V,C2\ (ULS)}$		6,62	7,38	9,03	14,09	9,95	

Anchor type FH II-B,-H and FH II-B A4,-H A4			FH II 12	FH II 15	FH II 18	FH II 24	FH II 28	FH II 32
Displacement DLS	$\delta_{V,C2\ (DLS)}$	[mm]	3,42	4,26	4,29	4,79		
Displacement ULS	$\delta_{V,C2\ (ULS)}$		5,26	6,66	7,95	7,69	9,95	